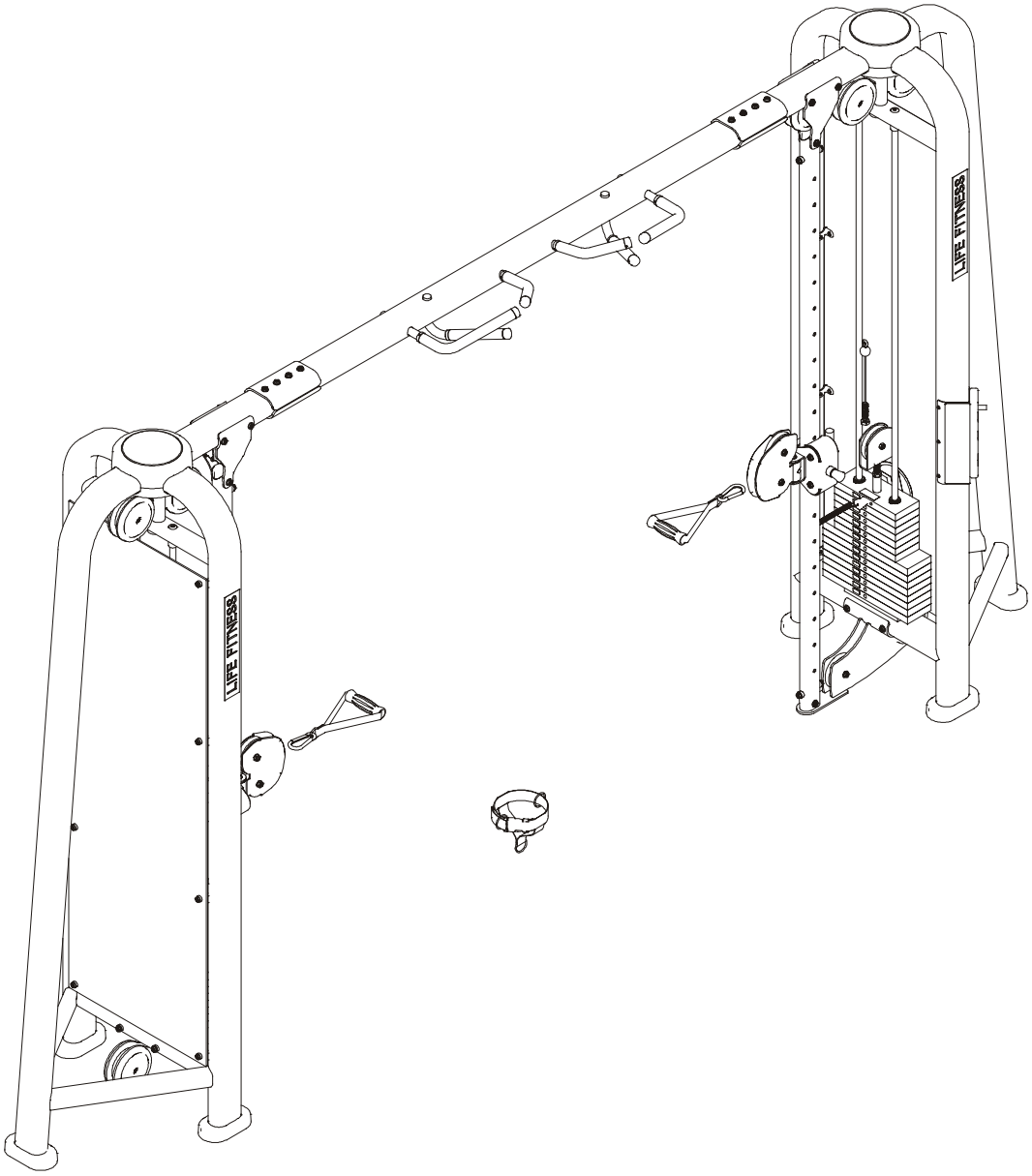
CABLE MOTION
ADJUSTABLE CROSSOVER



Customer Support Services
PARTS MANUAL

CMACO - CABLE MOTION ADJUSTABLE CROSSOVER

Notes:

CMACO - CABLE MOTION ADJUSTABLE CROSSOVER

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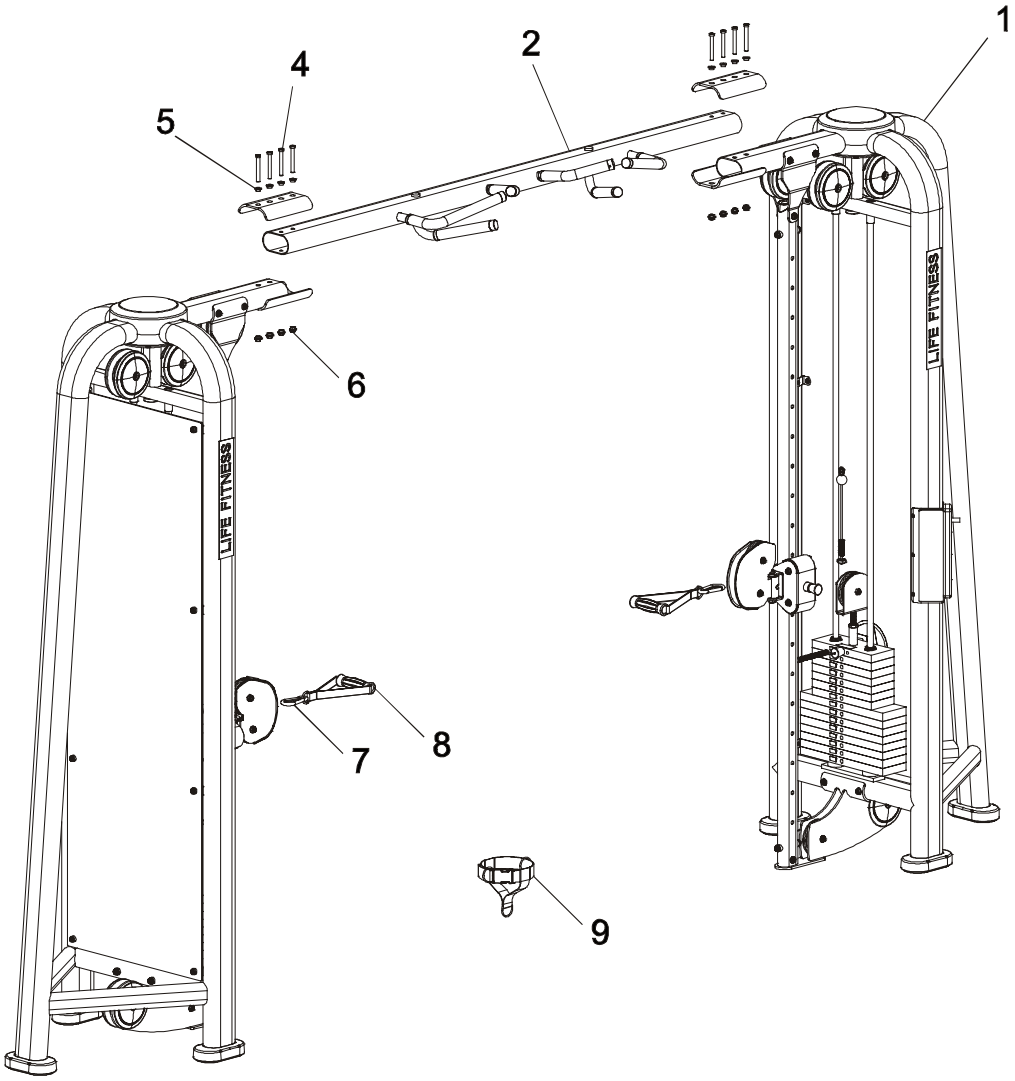
CMACO - CABLE MOTION ADJUSTABLE CROSSOVER

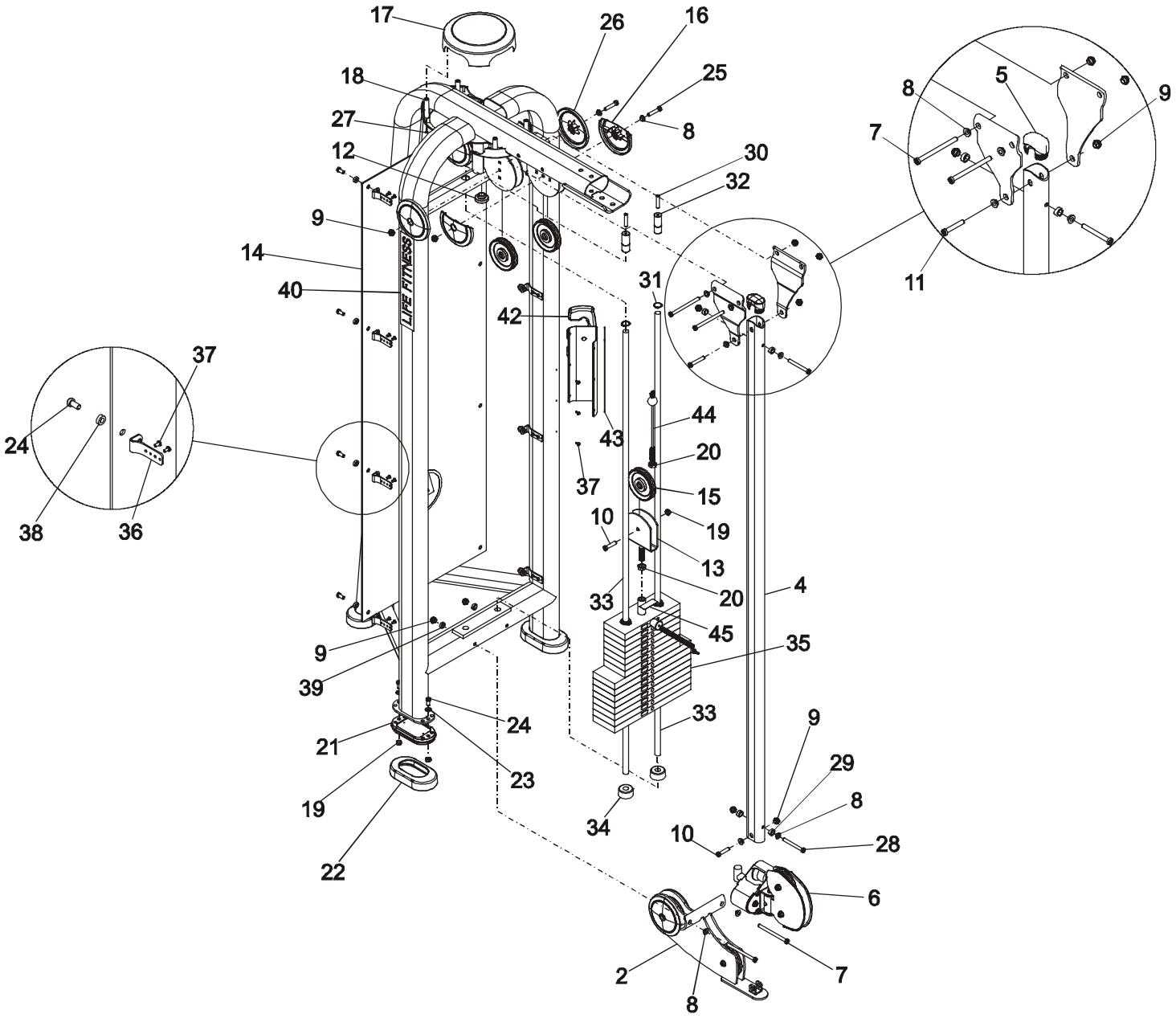
COMPONENT ASSEMBLY



Item	Part No	Qty	Description
1	7641501	2	ASSY, CM/MJACO TOWER
2	7640601	1	ASSY, MJ X-BEAM
4	3236213	8	M10 X 1.5 X 80 HXS SOC CS SS
5	7630101	8	RETAINER, CM/MJ, PULLEY
6	7335401	8	NUT, SOCKET HEAD M10 X 1.5 SS
7	3250201	2	SNAP LINK, 3/8" DIA
8	7647801	2	HANDLE, CM/MJ, SHORT STRAP
9	7734701	2	STRAP, 4-WAY ANKLE

CMACO - CABLE MOTION ADJUSTABLE CROSSOVER

TOWER ASSEMBLY



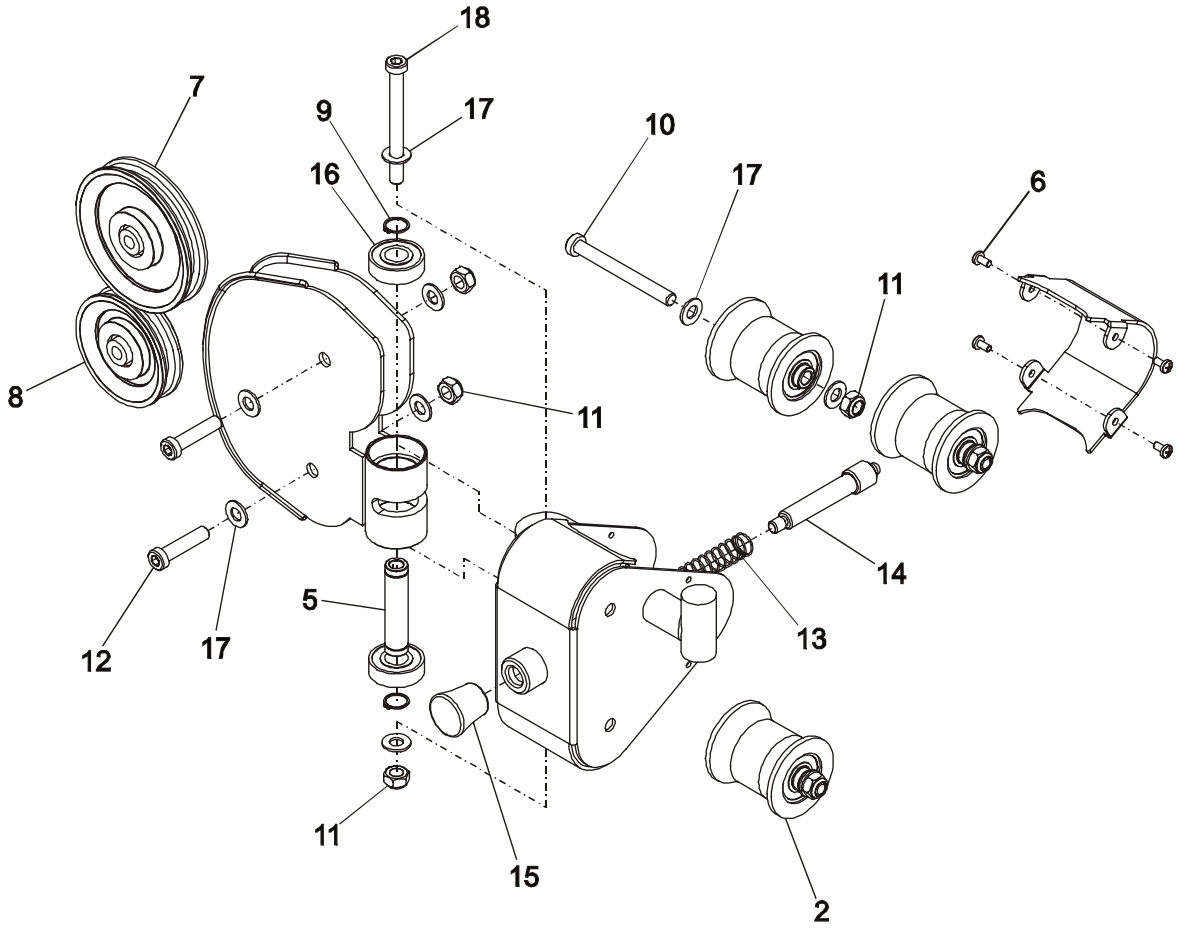
CMACO - CABLE MOTION ADJUSTABLE CROSSOVER

TOWER ASSEMBLY CALLOUTS

Item	Part No	Qty	Description
2	7645101	1	ASSY, MJAP BASE SPRT
4	7637401	1	TUBE, ADJ COLUMN
5	7333801	1	CAP, SMALL FLOV-END
6	7645201	1	ASSY, CM/MJ, ADJ PULLEY CARRIAGE
7	3236220	4	M10 X 1.5 X 130 HXS SOC CS SS
8	7630101	11	RETAINER, CM/MJ, PULLEY
9	7335401	11	NUT, SOCKET HEAD M10 X 1.5 SS
10	3236206	2	M10 X 1.5 X 45 HXS SOC CS SS
11	3236209	1	M10 X 1.5 X 60 HXS SOC CS SS
12	7642301	1	BUMPER, CM/MJ, PLUG
13	7642295	1	WLDMT, CM/MJ STK PULLEY SG
14	7642101	1	SHIELD, CM/MJ REAR
15	3237801	4	PULLEY, 4.5" OD
16	7630001	2	COVER, PULLEY BOLTED PARTIAL
17	7629201	1	COVER, CENTER TOP
18	7629801	2	COVER, CENTER BOTTOM
19	3236801	7	NUT, NYLOCK M10 X 1.5 SS
20	3236902	2	NUT, HEX JAM M16 X 2 SS
21	7334001	3	FOOT, 2.50 X 4.49 FLOV
22	7340201	3	COVER, FOOT-STRAIGHT
23	3236601	6	WASHER,3/8 SAE STAINLESS STEEL
24	3236201	8	M10 X 1.5 X 20 HXS SOC CS SS
25	3236207	3	M10 X 1.5 X 50 HXS SOC CS SS
26	7629901	4	COVER, PULLEY-BOLTED FULL
27	3236501	4	M4 X 0.7 PHIL PAN MS ST ZN
28	3236215	2	M10 X 1.5 X 90 HXS SOC CS SS
29	7645501	4	SPACER, CM/MJ, SM FLOV CONCAVE
30	3240502	2	M10 X 1.5 X 50 HXS NO CUP ST BO
31	3232421	2	RING:BRE .940 5100-100 ST PP B
32	7634401	2	RETAINER, CM/MJ, GUIDE ROD
33	7328618	2	GUIDE ROD, .75 OD SOLID X 71.63
34	7352101	2	CUSHION, WEIGHT STACK
35	7647501	1	ASSY, 190 LB STACK
36	7642095	8	BRKT, CM/MJ, REAR SHROUD SG
37	3239101	22	SCREW,M5 X .8 X 10 PHL PAN TT ST BZ
38	7385201	8	SPACER, .406 X .750 X .250 SS
39	7634701	2	SPACER, CM/MJ, .565 X .815
40	7348001	2	LABEL, LIFE FIT 2-1/2 X 15 BLK
42	7711501	1	WEIGHT, 5 LB. ADD-ON
43	7734601	1	LABEL, PLACARD CM/MJ, ADJ CROSSOVER
44	7645703	1	CABLE, CM/MJ X 321-1/16
45	7744501	1	LABEL, WEIGHT AT HANDLE

CMACO - CABLE MOTION ADJUSTABLE CROSSOVER

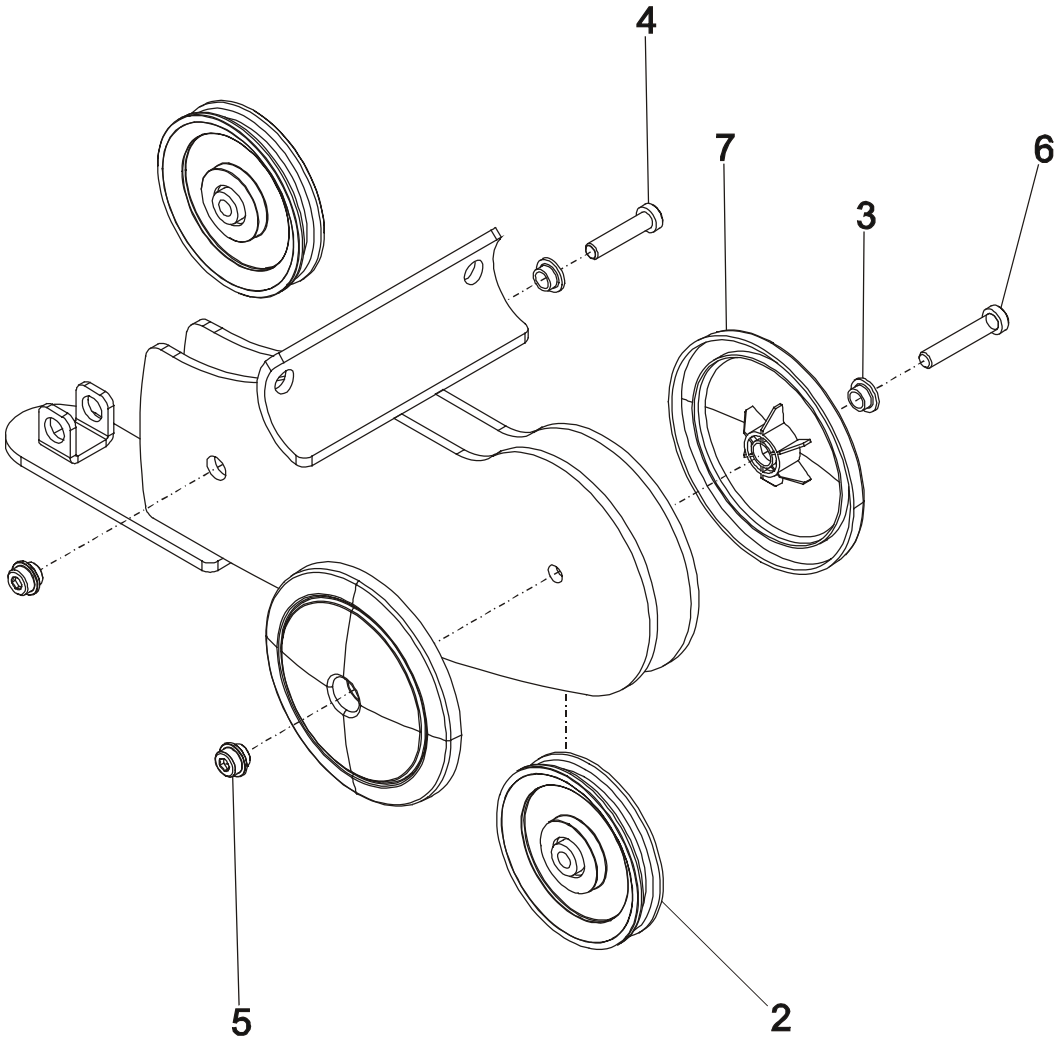
ADJUSTABLE PULLEY CARRIAGE ASSEMBLY



Item	Part No	Qty	Description
2	7637901	3	ASSY, ROLLER-CONCAVE
5	7645401	1	SHAFT, CM/MJ, 6203 BRNG
6	3239101	4	SCREW,M5 X .8 X 10 PHL PAN TT ST BZ
7	3237801	1	PULLEY, 4.5" OD
8	3245701	1	PULLEY, 3.5" OD SG
9	3232413	2	RNG, BRE .631,5100-66,ST,PP,B
10	3236216	3	M10 X 1.5 X 95 HXS SOC CS SS
11	3236801	6	NUT, NYLOCK M10 X 1.5 SS
12	3236206	2	M10 X 1.5 X 45 HXS SOC CS SS
13	7351501	1	SPRING; PULL PIN LARGE
14	7425103	1	PIN, PULL X 4.250
15	7351401	1	KNOB, TULIP STYLE
16	3245901	2	BEARING, 6203
17	3236601	12	WASHER,3/8 SAE STAINLESS STEEL
18	3236217	1	M10 X 1.5 X 100 HXS SOC CS SS

CMACO - CABLE MOTION ADJUSTABLE CROSSOVER

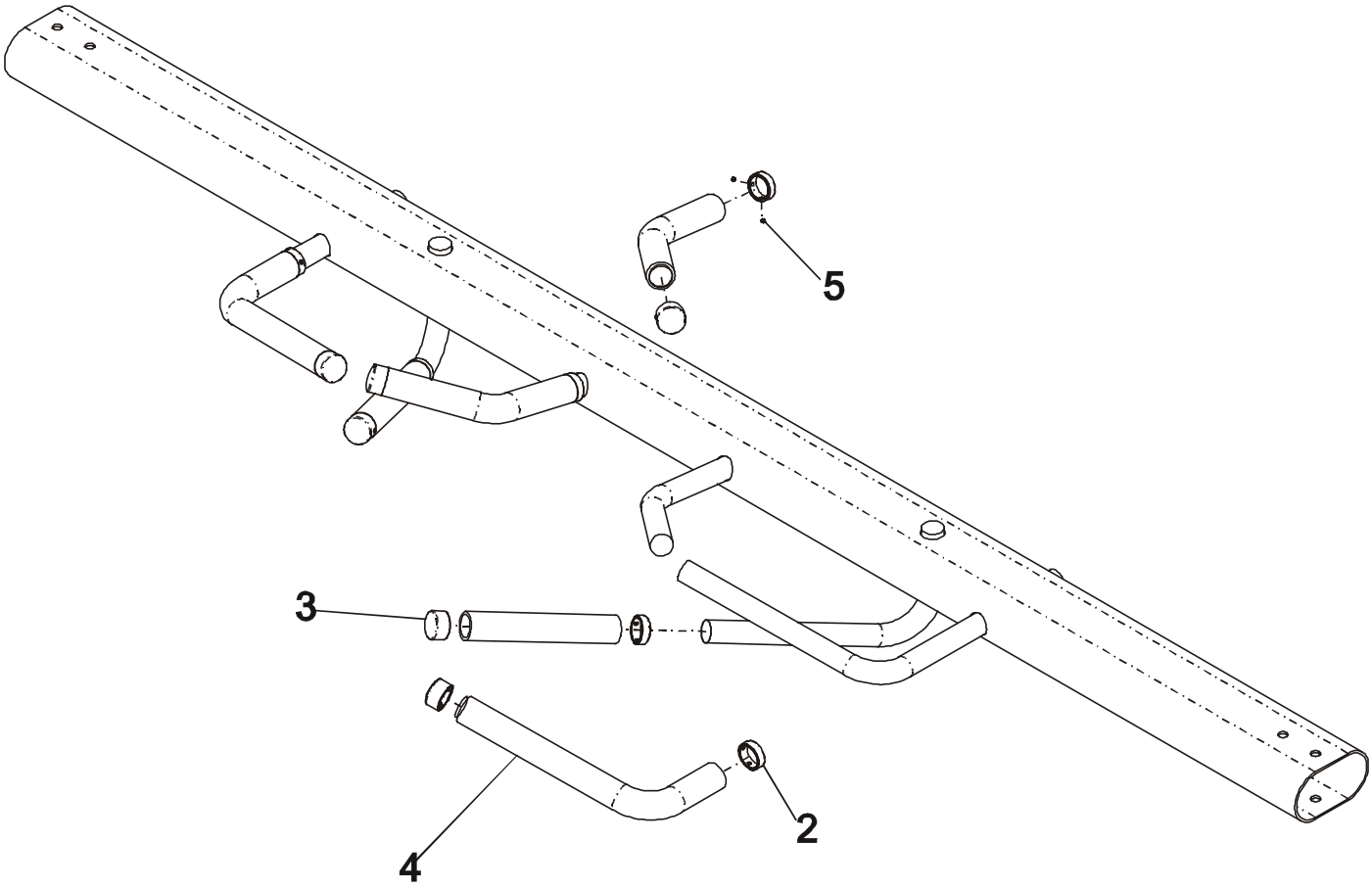
BASE SUPPORT ASSEMBLY



Item	Part No	Qty	Description
2	3237801	2	PULLEY, 4.5" OD
3	7630101	2	RETAINER, CM/MJ, PULLEY
4	3236206	1	M10 X 1.5 X 45 HXS SOC CS SS
5	7335401	2	NUT, SOCKET HEAD M10 X 1.5 SS
6	3236208	1	M10 X 1.5 X 55 HXS SOC CS SS
7	7629901	2	COVER, PULLEY-BOLTED FULL

CMACO - CABLE MOTION ADJUSTABLE CROSSOVER

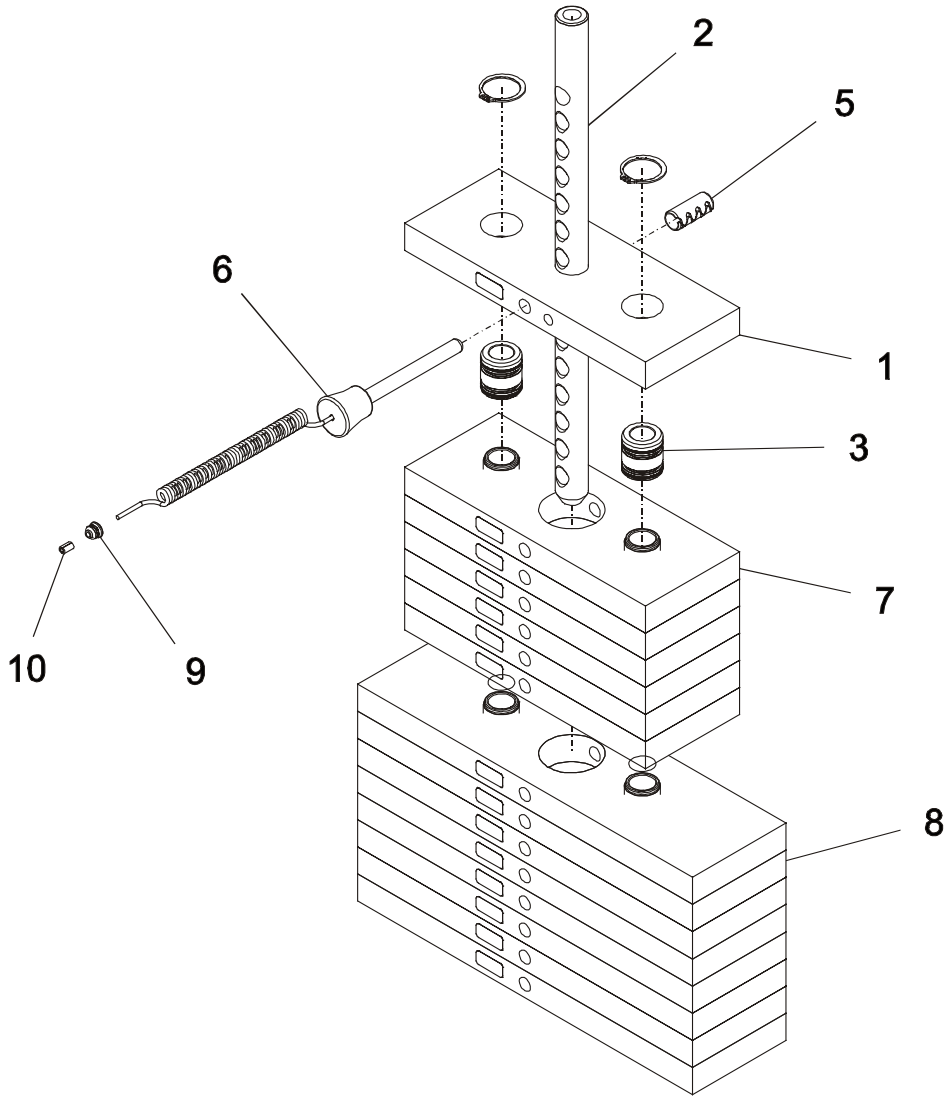
CROSSOVER BEAM ASSEMBLY



Item	Part No	Qty	Description
2	7662801	6	RING, GRIP 1.25 OD
3	7662901	6	CAP, GRIP 1.25 OD
4	3235801	1	GRIP, 1.25 OD OPEN END
5	3247701	24	M4 X 0.7 X 3 HZS NO CUP ST BO

CMACO - CABLE MOTION ADJUSTABLE CROSSOVER

WEIGHT STACK ASSEMBLY 190 LBS



Item	Part No	Qty	Description
1	7353901	1	HEADPLATE, WT STACK
2	7352601	1	BAYONET, 14 HOLE PRO2
3	7338001	2	BUSHING, HEADPLATE
5	3236001	1	BUSHING, SPRING PIN
6	7353001	1	ASSY, SELECTOR PIN
7	7353701	6	WEIGHT PLATE, 10 LB
8	7353801	8	WEIGHT PLATE, 15 LB
9	7356501	1	PLUG, LANYARD ATTACHMENT
10	7523601	1	CRIMP, CABLE